

Nominal	OD	Schedule 5		Schedule 10		Schedule 20		Schedule 30		Schedule STD		Schedule 40		Schedule 60		Schedule XS		Schedule 80		Schedule 100		Schedule 120		Schedule 140		Schedule 160		Schedule XXS		
		mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m	
		1/8"	10.3			1.24	0.28					1.73	0.37	1.73	0.37			2.41	0.47	2.41	0.47									
1/4"	13.7			1.65	0.49					2.24	0.63	2.24	0.63			3.02	0.80	3.02	0.80											
3/8"	17.1			1.65	0.63					2.31	0.84	2.31	0.84			3.20	1.10	3.20	1.10											
1/2"	21.3	1.05	0.52	2.11	1.00					2.77	1.27	2.77	1.27			3.73	1.62	3.73	1.62							4.78	1.95	7.47	2.55	
3/4"	26.7	1.65	1.02	2.11	1.28					2.87	1.69	2.87	1.69			3.91	2.20	3.91	2.20							5.56	2.90	7.82	3.64	
1"	33.4	1.65	1.29	2.77	2.09					3.38	2.50	3.38	2.50			4.55	3.24	4.55	3.24							6.35	4.24	9.09	5.45	
1 1/4"	42.2	1.65	1.65	2.77	2.69					3.56	3.39	3.56	3.39			4.85	4.47	4.85	4.47							6.35	5.61	9.70	7.77	
1 1/2"	48.3	1.65	1.90	2.77	3.11					3.68	4.05	3.68	4.05			5.08	5.41	5.08	5.41							7.14	7.25	10.15	9.56	
2"	60.3	1.65	2.39	2.77	3.93					3.91	5.44	3.91	5.44			5.54	7.48	5.54	7.48							8.74	11.11	11.07	13.44	
2 1/2"	73.0	2.11	3.69	3.05	5.26		4.78	8.04		5.16	8.63	5.16	8.63			7.01	11.41	7.01	11.41							9.53	14.92	14.02	20.39	
3"	88.9	2.11	4.52	3.05	6.46					5.49	11.29	5.49	11.29			7.62	15.27	7.62	15.27							11.13	21.35	15.24	27.68	
3 1/2"	101.6	2.11	5.18	3.05	7.41		4.78	11.41		5.74	13.57	5.74	13.57			8.08	18.63	8.08	18.63											
4"	114.3	2.11	5.84	3.05	8.37					6.02	16.07	6.02	16.07			8.56	22.32	8.56	22.32			11.13	28.32			13.49	33.54	17.12	41.03	
5"	141.3									6.55	21.77	6.55	21.77			9.53	30.97	9.53	30.97			12.70	40.28			15.88	49.11	19.05	57.43	
6"	168.3									7.11	28.26	7.11	28.26			10.97	42.56	10.97	42.56			14.27	54.20			18.26	67.56	21.95	79.22	
8"	219.1					6.35	33.31	7.04	36.81	8.18	42.55	8.18	42.55	10.31	53.08	12.70	64.64	12.70	64.64	15.09	75.92	18.26	90.44	20.62	100.90	23.01	111.20	22.23	107.90	
10"	273.0					6.35	41.77	7.80	51.03	9.27	60.31	9.27	60.31	12.70	81.55	12.70	81.55	15.09	96.01	18.26	114.70	21.44	133.00	25.40	155.10	28.58	172.30	25.40	155.10	
12"	323.8					6.35	49.73	8.38	65.20	9.53	73.88	10.31	79.73	14.27	108.90	12.70	97.46	17.48	132.00	21.44	159.90	25.40	186.90	28.58	208.10	33.32	238.70	25.40	186.90	
14"	355.6			6.35	54.69	7.92	67.90	9.53	81.33	9.53	81.33	11.13	94.55	15.09	126.70	12.70	107.30	19.05	158.10	23.83	194.90	27.79	224.60	31.75	253.50	35.71	281.70			
16"	406.4			6.35	62.64	7.92	77.83	9.53	93.27	9.53	93.27	12.70	123.30	16.66	160.10	12.70	123.30	21.44	203.50	26.19	245.50	30.96	286.60	36.53	333.10	40.49	365.30			
18"	457.2			6.35	70.57	7.92	87.71	11.13	122.30	9.53	105.10	14.27	155.80	19.05	205.70	12.70	139.10	23.83	254.50	29.36	309.60	34.93	363.50	39.67	408.20	45.24	459.30			
20"	508.0			6.35	78.55	9.53	117.10	12.70	155.10	9.53	117.10	15.09	183.40	20.62	247.80	12.70	155.10	26.19	311.10	32.54	381.50	38.10	441.40	44.45	508.10	50.01	564.80			
22"	558.8			6.35	86.54	9.53	129.10	12.70	171.00	9.53	129.10			22.23	294.20	12.70	171.00	28.58	373.80	34.93	451.40	41.28	527.00	47.63	600.60	53.90	672.20			
24"	609.6			6.35	94.53	9.53	141.10	14.27	209.60	9.53	141.10	17.48	255.40	24.61	355.20	12.70	187.00	30.96	442.00	38.89	547.70	46.02	640.00	52.37	720.10	59.54	808.20			
26"	660.4			7.92	127.3	12.70	202.70			9.53	152.80					12.70	202.70													
28"	711.2			7.92	137.3	12.70	218.60	15.88	271.20	9.53	164.80					12.70	218.60													
30"	762.0			7.92	147.2	12.70	234.60	15.88	291.10	9.53	176.80					12.70	234.60													
32"	812.8			7.92	157.2	12.70	250.60	15.88	312.10	9.53	188.80	17.48	342.90			12.70	250.60													
34"	863.6			7.92	167.2	12.70	266.60	15.88	332.10	9.53	200.30	17.48	364.90			12.70	266.60													
36"	914.4			7.92	176.9	12.70	282.20	15.88	351.70	9.53	212.50	19.05	420.40			12.70	282.20													
38"	965									9.53	224.56					12.70	298.26													
40"	1016									9.53	236.54					12.70	314.23													
42"	1067									9.53	248.53					12.70	330.21													
44"	1118									9.53	260.52					12.70	346.18													
46"	1168									9.53	272.27					12.70	361.84													
48"	1219									9.53	284.25					12.70	377.81													
52"	1321									9.53	308.23					12.70	409.76													
56"	1422									9.53	331.96					12.70	441.39													
60"	1524									9.53	355.94					12.70	473.34													
64"	1626									9.53	379.91					12.70	505.29													
68"	1727															12.70	536.92													
72"	1829															12.70	568.87													
76"	1930															12.70	600.50													

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