

Coiled Control Line 2205 UNS S32205 0.250

Designation		Wall Thickness		Mass per Unit Length	Calculated Inside Diameter	Tubing Area (Sq.in)		Tube Load Body		Internal Pressure (psi)		Collapse Strength	Internal Capacity per 1000ft		Torsional Yield	
		Specified	Min			wpe	d	W/min.	Internal min.	Yield min	Tensile min					Hydro Test 90%
OD	WT	inch	inch	lb/ft	inch	inch ²	inch ²	lb	lb	psig	psig	psig	gal	bar	ft.lbs	
1/4	0.250	0.035	0.035	0.032	0.08	0.180	0.022	0.027	1,900	2,200	17,500	19,400	17,600	1.32	0.031	8
	0.250	0.049	0.049	0.044	0.11	0.152	0.029	0.021	2,500	2,900	23,600	26,200	23,300	0.94	0.022	10
	0.250	0.065	0.065	0.059	0.13	0.120	0.035	0.014	3,000	3,600	29,400	32,700	28,700	0.59	0.014	11

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Chemistry Composition

C,% 0.03 max Mn,% 2.00 max P,% 0.030 max S,% 0.020 max Si,% 1.00 max
Cr,% 22.0-23.0 Ni,% 4.50-6.50 Mo,% 3.00-3.50 N,% 0.14-0.20

Mechanical Properties

Tensile Strength: 95,000psi (655MPa) min

Yield Strength: 80,000psi (552MPa) min

Hardness: 290HBW or 30HRC max

Tensile strength & yield strength minimum are calculated on specified wall.

Other dimensions are available on request.

Jiangsu Tube Solution Co., Ltd.

The other coiled tubing supplier

Contact: sales@tubemfg.com